

SHAFT DIA= 1.562

GROOVE DIA= 1.468±.005 .005 F.I.M.

GROOVE WIDTH= .068 ::004

MATERIAL= SAE 1060-1090 STEEL

HARDNESS= 47-52 HRC

I 4/II GF ECN	13-159						
REV. DATE REV. BY	ECN NUMBER			POTOR CLID CO INC			
REVISION			ROTOR CLIP CO.,INC.				(C)
WARNING: IF PRINTED, IT IS THE USERS RESPONSIBILITY TO CHECK THAT THIS DOCUMENT REFLECTS THE LATEST REVISION LEVEL.			SH-156				
TOLERANCES UNLESS 3 PLACE DEC. ±.005 FRACT. ±1/64 OTHERWISE SPECIFIED 4 PLACE DEC. ±.0005 ANGLES			CUSTOMER DRAWING				
MATERIAL HEAT TR	AT FINISH	QTY. REQ'D.					
			SCALE	DRAWN BY	DATE	FILE NAME:	
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			DWG. SIZE	DWG. NO.	SH-	156-2	