



SHAFT DIA RANGE= 3.0-4.0

GROOVE DIA=  $2.3^{+0.000}_{-0.060}$

GROOVE WIDTH=  $0.64^{+0.05}_{-0.00}$

MATERIAL: SAE 1060-1090

HARDNESS= 65-72 HR30N (46-54 HRC EQUIV)

ALL DIMENSIONS ARE IN mm

REV. NO.	DATE	REV. BY	ECN NUMBER		<b>ROTOR CLIP CO., INC.</b>			
<b>REVISION</b> WARNING: IF PRINTED, IT IS THE USERS RESPONSIBILITY TO CHECK THAT THIS DOCUMENT REFLECTS THE LATEST REVISION LEVEL.				<b>DE-2.3</b> <b>CUSTOMER DRAWING</b>				
MATERIAL	HEAT TREAT	FINISH	QTY. REQ'D.		SCALE	DRAWN BY	DATE	FILE NAME:
THE CONTENTS OF THIS DRAWING IS THE PROPERTY OF ROTOR CLIP CO. INC. AND SHALL BE RETURNED TO ROTOR CLIP CO. INC. UPON REQUEST. ANY UNAUTHORIZED DISCLOSURE OF ITS CONTENTS WITHOUT THE PERMISSION OF ROTOR CLIP CO. INC. IS PROHIBITED.				<b>NONE</b>	<b>WB</b>	<b>6/21/91</b>	<b>(DE232)</b>	
					DWG. SIZE	DWG. NO.		
					<b>A</b>	<b>DE-2.3-2</b>		