



SHAFT DIA: .875

GROOVE DIA: .675  $\pm \begin{smallmatrix} .003 \\ .000 \end{smallmatrix}$  .004 F.I.M.

GROOVE WIDTH: .056  $\pm \begin{smallmatrix} .003 \\ .000 \end{smallmatrix}$

MATERIAL: SAE 1060-1090

HARDNESS: 47-52 HRC

1	7/5	WB	ECN 17-276
---	-----	----	------------

REV. NO.	DATE	REV. BY	ECN NUMBER
----------	------	---------	------------

**REVISION**  
 WARNING: IF PRINTED, IT IS THE USERS RESPONSIBILITY TO CHECK THAT THIS DOCUMENT REFLECTS THE LATEST REVISION LEVEL.

TOLERANCES UNLESS OTHERWISE SPECIFIED	3 PLACE DEC. ±.005 4 PLACE DEC. ±.0005	FRACT. ±1/64 ANGLES
---------------------------------------	---	------------------------

MATERIAL	HEAT TREAT	FINISH	QTY. REQ'D.
----------	------------	--------	-------------

ROTOR CLIP CO., INC. 

E-87  
 CUSTOMER DRAWING

SCALE NONE	DRAWN BY D.M.	DATE 1/31/86	FILE NAME:
---------------	------------------	-----------------	------------

THE CONTENTS OF THIS DRAWING IS THE PROPERTY OF ROTOR CLIP CO. INC. AND SHALL BE RETURNED TO ROTOR CLIP CO. INC. UPON REQUEST. ANY UNAUTHORIZED DISCLOSURE OF ITS CONTENTS WITHOUT THE PERMISSION OF ROTOR CLIP CO. INC. IS PROHIBITED.

DWG. SIZE A	DWG. NO. E-87-2
----------------	--------------------