

SHAFT DIA: $.062 \pm .002$


GROOVE DIA: $.052 \pm .002$.0015 F.I.M.

GROOVE WIDTH: .012

MATERIAL: SAE 1060-1090

HARDNESS: *84-5-87 HR15N (48-53 HRC EQUIV)

* HARDNESS CAN NOT BE CHECKED WITH ANY DEGREE OF ACCURACY ON THESE RINGS

1	7/5	WB	ECN 17-276		ROTOR CLIP CO., INC. 	
REV. NO.	DATE	REV. BY	ECN NUMBER		E-6	
REVISION				CUSTOMER DRAWING		
WARNING: IF PRINTED, IT IS THE USERS RESPONSIBILITY TO CHECK THAT THIS DOCUMENT REFLECTS THE LATEST REVISION LEVEL.				E-6		
TOLERANCES UNLESS OTHERWISE SPECIFIED		3 PLACE DEC. ±.005	4 PLACE DEC. ±.0005	FRACT. ANGLES	±1/64	
MATERIAL	HEAT TREAT	FINISH	QTY. REQ'D.			
SCALE		DRAWN BY	DATE	FILE NAME:		
NONE		DJM	5/12/83			
DWG. SIZE		DWG. NO.		E-6-2		
A						
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