


SHAFT DIA: .250

GROOVE DIA:  $.207 \pm .001$  .004 F.I.M.

GROOVE WIDTH:  $.025 \pm .002$

MATERIAL: SAE 1060-1090

HARDNESS: 66.5-71 HR30N (48-53 HRC EQUIV)

1	7/5	WB	ECN 17-276		ROTOR CLIP CO., INC. 			
REV. NO.	DATE	REV. BY	ECN NUMBER		E-25			
REVISION				CUSTOMER DRAWING				
WARNING: IF PRINTED, IT IS THE USERS RESPONSIBILITY TO CHECK THAT THIS DOCUMENT REFLECTS THE LATEST REVISION LEVEL.				E-25				
TOLERANCES UNLESS OTHERWISE SPECIFIED		3 PLACE DEC. ±.005	4 PLACE DEC. ±.0005	FRACT. ANGLES	CUSTOMER DRAWING			
MATERIAL	HEAT TREAT	FINISH	QTY. REQ'D.		SCALE	DRAWN BY	DATE	FILE NAME:
					NONE	I. R.	4/20/71	
THE CONTENTS OF THIS DRAWING IS THE PROPERTY OF ROTOR CLIP CO. INC. AND SHALL BE RETURNED TO ROTOR CLIP CO. INC. UPON REQUEST. ANY UNAUTHORIZED DISCLOSURE OF ITS CONTENTS WITHOUT THE PERMISSION OF ROTOR CLIP CO. INC. IS PROHIBITED.					DWG. SIZE	DWG. NO.		
					A	E-25-2		