



SHAFT DIA= .156  
 GROOVE DIA= .118  $\pm$   $\frac{.002}{.000}$  .002 F.I.M.  
 GROOVE WIDTH= .046  $\pm$   $\frac{.003}{.000}$   
 MATERIAL: SAE 1060-1090  
 HARDNESS= 48-53 HRC

REV. NO.	DATE	REV. BY	ECN NUMBER		ROTOR CLIP CO., INC. ®	
REVISION				SE-15 CUSTOMER DRAWING		
TOLERANCES UNLESS OTHERWISE SPECIFIED		3 PLACE DEC. $\pm$ .005	4 PLACE DEC. $\pm$ .0005	FRACT. ANGLES	$\pm$ 1/64	
MATERIAL	HEAT TREAT	FINISH	QTY. REQ'D.			
THE CONTENTS OF THIS DRAWING IS THE PROPERTY OF ROTOR CLIP CO. INC. AND SHALL BE RETURNED TO ROTOR CLIP CO. INC. UPON REQUEST. ANY UNAUTHORIZED DISCLOSURE OF ITS CONTENTS WITHOUT THE PERMISSION OF ROTOR CLIP CO. INC. IS PROHIBITED.				SCALE NONE	DRAWN BY WB	DATE 05-22-95
				DWG. NO. A	FILE NAME: (SE152)	SE-15-2