



SHAFT DIA= .473

GROOVE DIA= .444^{+.001}/_{-.002} .002 F.I.M.

GROOVE WIDTH= .046^{+.003}/_{-.000}

MATERIAL= SAE 1060-1090

HARDNESS= 67.5-72 HR30N (49-54 HRC EQUIV)

REV. NO.	DATE	REV. BY	CH'KD BY	DESCRIPTION	ROTOR CLIP CO., INC.
REVISION					
TOLERANCE UNLESS OTHERWISE SPECIFIED		3 PLACE DEC. 4 PLACE DEC.		FRACT. ANGLES	SHR-47 CUSTOMER DRAWING (SHR472)
MATERIAL	HEAT TREAT	FINISH			
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DRAWN BY: WB		DATE: 011695		CH'K'D./APPROVED BY:	DWG. NO.: SHR-47-2