



SHAFT DIA. 1.000

MATL: SAE 1060-1090

GROOVE DIA. $0940^{+0.003}$

HARDEN: Rc 47-53

.004 T.I.R.

GROOVE WIDTH $046^{+0.003}_{-0.000}$

REV. NO.	DATE	REV. BY	DESCRIPTION

REVISION

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ROTOR CLIP CO., INC.

SHAFT RING
SHI-100

(CUSTOMER DWG.)

SCALE: NONE	DRAWN BY: F.M.	DATE: 10/29/74	CH'K'D./APPROVED BY:
DWG. SIZE: A	DWG. NO. SHI-100-2		