



BORE DIA: $\phi 47.0$
 GROOVE DIA: $\phi 49.5 (+0.25/-0.00)$
 GROOVE WIDTH: 1.85 MIN
 MAT'L: SAE 1060-1090
 HARDNESS: 47-54 HRC

ALL DIMENSIONS ARE IN MILLIMETERS

REV. NO.	DATE	REV. BY	ECN NUMBER		ROTOR CLIP CO., INC.			
REVISION WARNING: IF PRINTED, IT IS THE USERS RESPONSIBILITY TO CHECK THAT THIS DOCUMENT REFLECTS THE LATEST REVISION LEVEL.				CUSTOMER DRAWING DHI-47				
TOLERANCES UNLESS OTHERWISE SPECIFIED		3 PLACE DEC. $\pm .005$	4 PLACE DEC. $\pm .0005$					FRACT. $\pm 1/64$
MATERIAL	HEAT TREAT	FINISH	QTY. REQ'D.		DRAWN BY	DATE	FILENAME:	
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					A	DHI-47-2		