



SHAFT DIA= .750

GROOVE DIA= $.704 \pm .001$ (with a note $-.003$) .002 F.I.M.

GROOVE WIDTH= $.086 \pm .005$ (with a note $-.000$)

MATERIAL= SAE 1060-1090

HARDNESS= 47-52 HRC

REV. NO.	DATE	REV. BY	CH'KD BY	DESCRIPTION	ROTOR CLIP CO., INC.
REVISION					
TOLERANCE UNLESS OTHERWISE SPECIFIED		3 PLACE DEC. 4 PLACE DEC.	FRACT. ANGLES		SHR-75 CUSTOMER DRAWING (GD18:SHR752)
MATERIAL	HEAT TREAT	FINISH			
THE CONTENTS OF THIS DWG. IS THE PROPERTY OF ROTOR CLIP CO., INC. AND SHALL BE RETURNED TO ROTOR CLIP CO., INC. UPON REQUEST. ANY UNAUTHORIZED DISCLOSURE OF ITS CONTENTS IS PROHIBITED WITHOUT THE PERMISSION OF ROTOR CLIP CO., INC.					SCALE: NONE
					DRAWN BY: WB
DWG. SIZE: A		DWG. NO.: SHR-75-2			

BRUNING 77726 FORM # 3386