



SHAFT DIA= 2.375

GROOVE DIA= 2.212 \pm $\frac{.000}{.006}$.006 F.I.M.

GROOVE WIDTH= .065 \pm $\frac{.007}{.000}$ AT BOTTOM

MATERIAL= SAE 1060-1090

HARDNESS= 47-52 HRC

1 | 5/29 | WB

ECN 98-181

REV. NO.	DATE	REV. BY	ECN NUMBER		ROTOR CLIP CO., INC. ®		
REVISION					VSH-237 CUSTOMER DRAWING		
TOLERANCES UNLESS OTHERWISE SPECIFIED		3 PLACE DEC. \pm .005	4 PLACE DEC. \pm .0005	FRACT. ANGLES \pm 1/64			
MATERIAL	HEAT TREAT	FINISH	QTY. REQ'D.		SCALE NONE DRAWN BY WB DATE 1/14/92		
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					DWG. NO.	VSH-237-2	