



HOUSING DIAMETER: 2.440 (2 7/16)
 GROOVE DIAMETER: 2.618+.006; .006 T.I.R.
 GROOVE WIDTH: .062+.007
 MAT'L: SAE 1060-1090 STEEL, HRc 47-52

REV. NO.	DATE	REV. BY	ECN NUMBER		ROTOR CLIP CO. INC. ®
REVISION					
TOLERANCES UNLESS OTHERWISE SPECIFIED		3 PLACE DEC. ±.005	4 PLACE DEC. ±.0005	FRACT. ANGLES ±1/64	VHO-244 CUSTOMER RING DRAWING
MATERIAL	HEAT TREAT	FINISH	QTY. REQ'D.		
THE CONTENTS OF THIS DRAWING IS THE PROPERTY OF ROTOR CLIP CO. INC. AND SHALL BE RETURNED TO ROTOR CLIP CO. INC. UPON REQUEST. ANY UNAUTHORIZED DISCLOSURE OF ITS CONTENTS WITHOUT THE PERMISSION OF ROTOR CLIP CO. INC. IS PROHIBITED.					SCALE NONE
			DRAWN BY 	DATE 3/6/95	
			DWG. SIZE A	DWG. NO. VHO-244-2	