



HOUSING DIA: 2.250

GROOVE DIA: 2.420 $\begin{matrix} +.006 \\ -.000 \end{matrix}$, .006 T.I.M.

GROOVE WIDTH: .064 $\begin{matrix} +.0015 \\ -.0000 \end{matrix}$ (AT BOTTOM)

MAT'L: SAE 1060-1090

HARDNESS: 47-52 HRC

I 1116 DM ECN 94-313

REV. NO.	DATE	REV. BY	CHK'D BY	DESCRIPTION	ROTOR CLIP CO., INC.			
REVISION								
TOLERANCE UNLESS OTHERWISE SPECIFIED		3 PLACE DEC. 4 PLACE DEC.		FRACT. ANGLES	CUSTOMER DRAWING VHO-225 (VH02252)			
MATERIAL	HEAT TREAT	FINISH						
THE CONTENTS OF THIS DWG. IS THE PROPERTY OF ROTOR CLIP CO., INC. AND SHALL BE RETURNED TO ROTOR CLIP CO., INC. UPON REQUEST. ANY UNAUTHORIZED DISCLOSURE OF ITS CONTENTS IS PROHIBITED WITHOUT THE PERMISSION OF ROTOR CLIP CO., INC.					SCALE	DRAWN BY	DATE	CHK'D./APPROVED BY:
					NONE	DGM	11/1694	
DWG. SIZE		DWG. NO.						
A		VHO-225-2						

Cop-Drawing 7/726 Form 3886