



GROOVE DIAMETER: 2.327^{+.006}/_{-.000} OR 2.350^{+.006}/_{-.000}
 GROOVE WIDTH: .064^{+.007}/_{-.000}
 BORE DIAMETER: 2.165 OR 2.188
 MATERIAL: SAE 1060-1090
 HARDNESS: 47-52 HRC

2 | 5/24 | GF | ECN 00-151

REV. NO.	DATE	REV. BY	ECN NUMBER		ROTOR CLIP CO., INC. ®		
REVISION					CUSTOMER DRAWING VHO-218		
WARNING: IF PRINTED, IT IS THE USERS RESPONSIBILITY TO CHECK THAT THIS DOCUMENT REFLECTS THE LATEST REVISION LEVEL.							
TOLERANCES UNLESS OTHERWISE SPECIFIED		3 PLACE DEC. ±.005	4 PLACE DEC. ±.0005	FRACT. ANGLES	±1/64		
MATERIAL	HEAT TREAT	FINISH	QTY. REQ'D.		SCALE	DRAWN BY	DATE
					NONE	MBZ	4/22/93
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					A	VHO-218-2	