



HOUSING DIAMETER: 1.812
 GROOVE DIAMETER: 1.944^{±.005}/_{-.000} .005 F.I.M.
 GROOVE WIDTH: .050^{±.005}/_{-.000}
 MATERIAL: SAE 1060-1090
 HARDNESS: 47-52 HRC

1 0416 DM ECN 96-152

| REV. NO. | DATE | REV. BY | ECN NUMBER | |
|---------------------------------------|------------|---------------------|---------------------|--|
| REVISION | | | | |
| TOLERANCES UNLESS OTHERWISE SPECIFIED | | 3 PLACE DEC. ±.005 | FRACT. ANGLES ±1/64 | |
| | | 4 PLACE DEC. ±.0005 | | |
| MATERIAL | HEAT TREAT | FINISH | QTY. REQ'D. | |

ROTOR CLIP CO., INC. ®

CUSTOMER DRAWING
VHO-181

THE CONTENTS OF THIS DRAWING IS THE PROPERTY OF ROTOR CLIP CO. INC. AND SHALL BE RETURNED TO ROTOR CLIP CO. INC. UPON REQUEST. ANY UNAUTHORIZED DISCLOSURE OF ITS CONTENTS WITHOUT THE PERMISSION OF ROTOR CLIP CO. INC. IS PROHIBITED.

| | | | |
|----------------|-----------------------|----------------|-----------------------|
| SCALE NONE | DRAWN BY DGM | DATE 041696 | FILE NAME: VHO1812 |
| DWG. SIZE A | DWG. NO. VHO-181-2 | | |