



GROOVE DIAMETER: 1.878 ± .005 (.005 TIR)  
 GROOVE WIDTH: .050 ± .004  
 BORE DIAMETER: 1.750  
 MATERIAL: SAE 1060-1090  
 HARDNESS: 47-52 HRC

1 | 2/2 | GF | ECN 00-030

REV. NO.	DATE	REV. BY	ECN NUMBER
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**REVISION**

WARNING: IF PRINTED, IT IS THE USERS RESPONSIBILITY TO CHECK THAT THIS DOCUMENT REFLECTS THE LATEST REVISION LEVEL.

TOLERANCES UNLESS OTHERWISE SPECIFIED	3 PLACE DEC. ±.005	FRACT. ANGLES ±1/64
	4 PLACE DEC. ±.0005	

MATERIAL	HEAT TREAT	FINISH	QTY. REQ'D.
			1

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**CUSTOMER DRAWING  
VHO-175**

SCALE <b>NONE</b>	DRAWN BY <i>GW</i>	DATE <b>101298</b>	FILE NAME: <b>VH01752</b>
DWG. SIZE <b>A</b>	DWG. NO. <b>VHO-175-2</b>		