


BORE DIA= 1.500

GROOVE DIA= $1.604^{+.004}_{-.000}$.005 F.I.M.

GROOVE WIDTH= $.040^{+.005}_{-.000}$ AT BOTTOM

MATERIAL= SAE 1060-1090

HARDNESS= 47-52 HRC

REV. NO.	DATE	REV. BY	ECN NUMBER		ROTOR CLIP CO., INC. 			
REVISION					VH0-150 CUSTOMER DRAWING			
WARNING: IF PRINTED, IT IS THE USERS RESPONSIBILITY TO CHECK THAT THIS DOCUMENT REFLECTS THE LATEST REVISION LEVEL.								
TOLERANCES UNLESS OTHERWISE SPECIFIED		3 PLACE DEC. $\pm .005$	4 PLACE DEC. $\pm .0005$	FRACT. ANGLES	$\pm 1/64$			
MATERIAL	HEAT TREAT	FINISH	QTY. REQ'D.		SCALE	DRAWN BY	DATE	FILE NAME:
THE CONTENTS OF THIS DRAWING IS THE PROPERTY OF ROTOR CLIP CO. INC. AND SHALL BE RETURNED TO ROTOR CLIP CO. INC. UPON REQUEST. ANY UNAUTHORIZED DISCLOSURE OF ITS CONTENTS WITHOUT THE PERMISSION OF ROTOR CLIP CO. INC. IS PROHIBITED.					NONE	WB	8/5/92	
					DWG. SIZE	A		DWG. NO.