



SHAFT DIA.: 1.772 (45.0 mm)  
 GROOVE DIA.:  $1.650^{+0.006}_{-0.005}$  .005 T.I.R.  
 GROOVE WIDTH:  $0.052^{+0.001}_{-0.000}$

REV. NO.	DATE	REV. BY	CHK'D. BY	DESCRIPTION	<b>ROTOR CLIP CO., INC.</b>
REVISION					
TOLERANCE UNLESS OTHERWISE SPECIFIED		3 PLACE DEC.	4 PLACE DEC.	FRACT. ANGLES	<b>BEVELLED SHAFT RING</b>  <b>VSH-177</b>
MATERIAL	HEAT TREAT	FINISH			
SAE 1060-1090	Re 47-52	PHOSPHATED			
SCALE:		DRAWN BY:	DATE:	CHK'D./APPROVED BY:	
TWO x		D.M.	122184		
DWG. SIZE		DWG. NO.			
A		VSH-177-2			