



SHAFT DIA= .875

GROOVE DIA= $.821 \pm .003$.004 F.I.M.

GROOVE WIDTH= $.046^{+.003}_{-.000}$

MATERIAL= SAE 1060-1090

HARDNESS= 47-53 HRC

1 8/26 WB ECN 11-413

REV. NO.	DATE	REV. BY	ECN NUMBER
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REVISION

WARNING: IF PRINTED, IT IS THE USERS RESPONSIBILITY TO CHECK THAT THIS DOCUMENT REFLECTS THE LATEST REVISION LEVEL.

TOLERANCES UNLESS OTHERWISE SPECIFIED	3 PLACE DEC. $\pm .005$	FRACT. ANGLES $\pm 1/64$
	4 PLACE DEC. $\pm .0005$	

MATERIAL	HEAT TREAT	FINISH	QTY. REQ'D.
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ROTOR CLIP CO., INC. ®

SH-87
CUSTOMER DRAWING

SCALE	DRAWN BY	DATE
NONE	WB	7/22/93

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DWG. SIZE	DWG. NO.
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SH-87-2