



SHAFT DIA.: .250
 GROOVE DIA.: .230±.0015 .0015 T.I.R.
 GROOVE WIDTH: .029
 MATERIAL: SAE 1060-1090
 HEAT TREAT: 30N 69.5-73

REV. NO.	DATE	REV. BY	CHK'D BY	DESCRIPTION	ROTOR CLIP CO., INC.			
REVISION								
TOLERANCE UNLESS OTHERWISE SPECIFIED		3 PLACE DEC. 4 PLACE DEC.		FRACT. ANGLES	CUSTOMER DRAWING SH-25 (SH252)			
MATERIAL	HEAT TREAT	FINISH						
THE CONTENTS OF THIS DWG. IS THE PROPERTY OF ROTOR CLIP CO., INC. AND SHALL BE RETURNED TO ROTOR CLIP CO., INC. UPON REQUEST. ANY UNAUTHORIZED DISCLOSURE OF ITS CONTENTS IS PROHIBITED WITHOUT THE PERMISSION OF ROTOR CLIP CO., INC.					SCALE:	DRAWN BY:	DATE:	CHK'D./APPROVED BY:
					NONE		DGM	092292
					DWG. SIZE	DWG. NO.		
					A	SH-25-2		