



SHAFT DIA: 1.969  
 GROOVE DIA: 1.857 ±.005 , .005 F.I.M.  
 GROOVE WIDTH: .068  $\begin{smallmatrix} +.004 \\ -0 \end{smallmatrix}$   
 MATERIAL: SAE 1060-1090, Rc 47-52

1 | 5-29 | SF | ECN 96-252

REV. NO.	DATE	REV. BY	ECN NUMBER		<b>ROTOR CLIP CO., INC.</b>			
REVISION				CUSTOMER RING DRAWING SH-196				
TOLERANCES UNLESS OTHERWISE SPECIFIED		3 PLACE DEC. ±.005	4 PLACE DEC. ±.0005	FRACT. ANGLES	±1/64			
MATERIAL	HEAT TREAT	FINISH	QTY. REQ'D.					
THE CONTENTS OF THIS DRAWING IS THE PROPERTY OF ROTOR CLIP CO., INC. AND SHALL BE RETURNED TO ROTOR CLIP CO., INC. UPON REQUEST. ANY UNAUTHORIZED DISCLOSURE OF ITS CONTENTS WITHOUT THE PERMISSION OF ROTOR CLIP CO., INC. IS PROHIBITED.					SCALE NONE	DRAWN BY SJF	DATE 031494	FILE NAME: (SH1962.DRW)
					DWG. SIZE A	DWG. NO. SH-196-2		