



BORE DIA: 1.850
 GROOVE DIA: $1.984^{+.005}_{-.000}$.005 F.I.M.
 GROOVE WIDTH: $.050^{+.001}_{-.000}$ AT BOTTOM

MATERIAL: CARBON SPRING STEEL (SAE 1060-1090)
 HARDNESS: 46-51 HRC

REV. NO.	DATE	REV. BY	ECN NUMBER		ROTOR CLIP CO., INC. 			
REVISION					VH0-185			
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MATERIAL		HEAT TREAT		FINISH		QTY. REQ'D.		SCALE NONE
								DRAWN BY 
								DATE 10/4/10
								FILE NAME
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