



SHAFT DIA: 1.653 (42 mm)

GROOVE DIA: 1.773 ± .005 / .000 .005 F.I.M.

GROOVE WIDTH: .051 ± .006 / .000 AT BOTTOM

MATERIAL: SAE 1060-1090

HARDNESS: 47-52 HRC

REV. NO.	DATE	REV. BY	ECN NUMBER	
<b>REVISION</b>				
WARNING: IF PRINTED, IT IS THE USERS RESPONSIBILITY TO CHECK THAT THIS DOCUMENT REFLECTS THE LATEST REVISION LEVEL.				
TOLERANCES UNLESS OTHERWISE SPECIFIED		3 PLACE DEC. ±.005	FRACT. ±1/64	
		4 PLACE DEC. ±.0005	ANGLES	
MATERIAL	HEAT TREAT	FINISH	QTY. REQ'D.	
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VHO-165  
CUSTOMER DRAWING

SCALE NONE	DRAWN BY WB	DATE 10/2/02	FILE NAME: (VHO1652)
DWG. SIZE A	DWG. NO. VHO-165-2		