


BORE DIAMETER=> 1.562  
 GROOVE DIAMETER=> 1.674  $\pm .005$  .005 F.I.M.  
 GROOVE WIDTH=> .052  $\pm .005$  AT BOTTOM  
 MATERIAL=> SAE 1060-1090  
 HARDNESS=> 47-52 HRC

1	2/29	DM	ECN 95-20		ROTOR CLIP CO., INC. 			
REV. NO.	DATE	REV. BY	ECN NUMBER		VH0-156 CUSTOMER DRAWING			
<b>REVISION</b>					SCALE NONE			
WARNING: IF PRINTED, IT IS THE USERS RESPONSIBILITY TO CHECK THAT THIS DOCUMENT REFLECTS THE LATEST REVISION LEVEL.					DRAWN BY DGM			
TOLERANCES UNLESS OTHERWISE SPECIFIED		3 PLACE DEC. $\pm .005$ 4 PLACE DEC. $\pm .0005$		FRACT. $\pm 1/64$ ANGLES		DATE 1/17/95		FILE NAME:
MATERIAL	HEAT TREAT	FINISH	QTY. REQ'D.		DWG. NO. VH0-156-2			
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