



NOTES:  
 1. MATERIAL: SAE 1060-1090  
 2. HARDNESS: HRC 47-52  
 3. BORE  $\phi$  : 1.456"  
 4. GROOVE  $\phi$  :  $1.562^{+.004}_{-.000}$  .005 F.I.M.  
 5. GROOVE WIDTH:  $.040^{+.005}_{-.000}$   $15^\circ$  REF  $15^\circ$  REF AT BOTTOM OF GROOVE

1 | 0815 | MBZ | ECN 2011-398

REV. NO.	DATE	REV. BY	ECN NUMBER		<b>ROTOR CLIP CO., INC.</b>					
REVISION				VHO-145 CUSTOMER DRAWING						
WARNING: IF PRINTED, IT IS THE USERS RESPONSIBILITY TO CHECK THAT THIS DOCUMENT REFLECTS THE LATEST REVISION LEVEL.				SCALE NONE				DRAWN BY MBZ	DATE 06/27/11	FILENAME:
TOLERANCES UNLESS OTHERWISE SPECIFIED		3 PLACE DEC. $\pm .005$		FRACT. $\pm 1/64$		ANGLES				
MATERIAL		HEAT TREAT		FINISH		QTY. REQ'D.				
						1				
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