



SHAFT DIA: .781

GROOVE DIA: $.733 \pm .003$.004 F.I.M.

GROOVE WIDTH: $.062^{+.003}_{-.000}$

DISTANCE BETWEEN OUTER GROOVE WALL
& FACE OF RETAINED PART: $.049-.060$

MATERIAL: SAE 1060-1090

HARDNESS: 66-71 HR30N (47-53 HRC EQUIV)

REV. NO.	DATE	REV. BY	ECN NUMBER		ROTOR CLIP CO., INC.			
REVISION				BSH-78 CUSTOMER DRAWING				
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TOLERANCES UNLESS OTHERWISE SPECIFIED		3 PLACE DEC. $\pm .005$	4 PLACE DEC. $\pm .0005$	FRACT. $\pm 1/64$				
MATERIAL	HEAT TREAT	FINISH	QTY. REQ'D.		SCALE	DRAWN BY	DATE	FILE NAME:
				NONE	WB	1/20/06	(BSH782)	
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