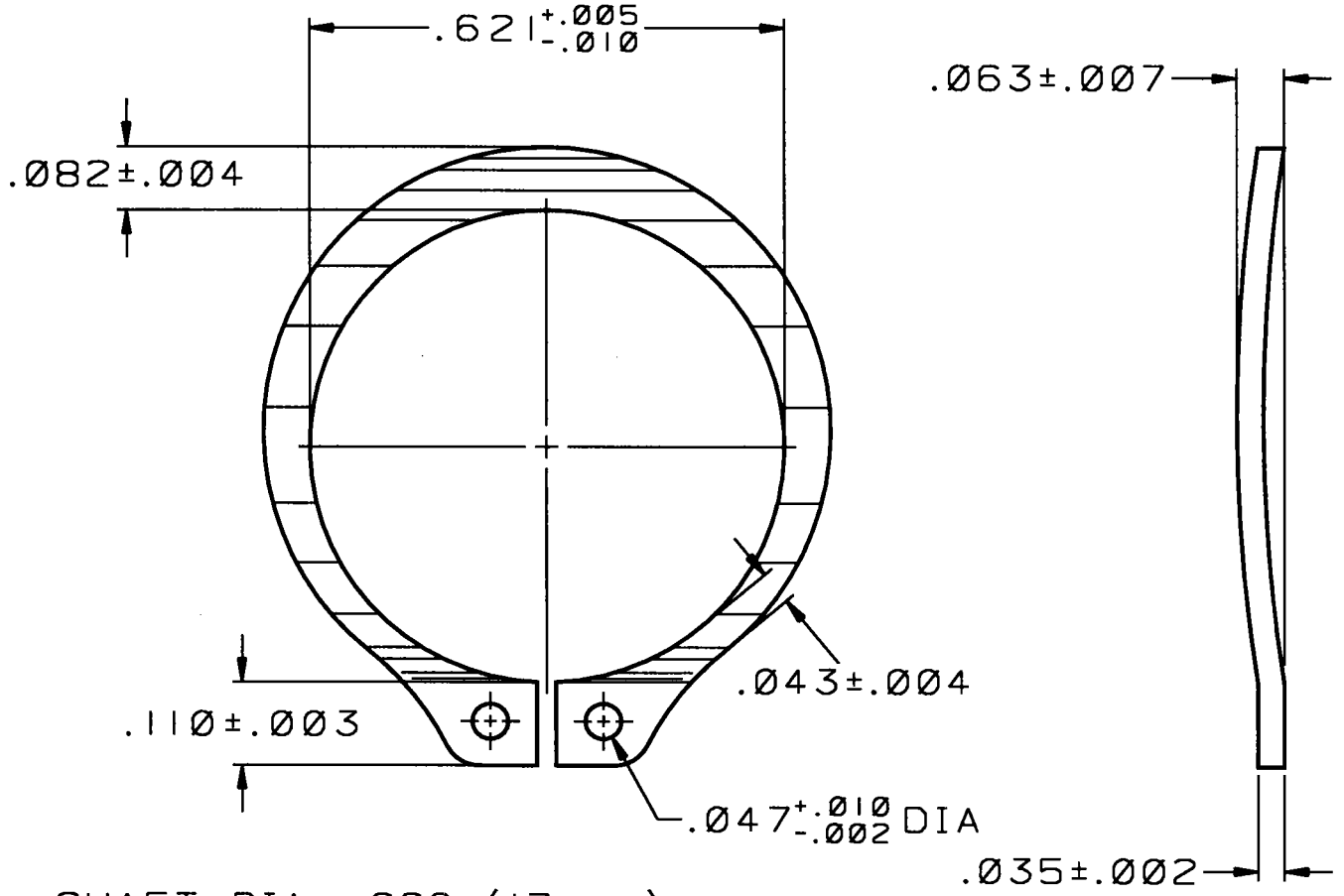

SHAFT DIA: .669 (17 mm)

GROOVE DIA: .629±.003 .004 F.I.M.

GROOVE WIDTH: .055 +.003 -.000

MATERIAL: SAE 1060-1090

HARDNESS: 66-71 HR30N (47-53 HRC EQUIV)

DISTANCE FROM OUTER GROOVE WALL TO FACE OF RETAINED PART: J min=.042 J max=.053

REV. NO.	DATE	REV. BY	ECN NUMBER
			REVISION

TOLERANCES UNLESS OTHERWISE SPECIFIED: 3 PLACE DEC. ±.005; 4 PLACE DEC. ±.0005; FRACT. ±1/64; ANGLES

MATERIAL	HEAT TREAT	FINISH	QTY. REQ'D.

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ROTOR CLIP CO., INC. ®

BSH-66
CUSTOMER DRAWING

SCALE	DRAWN BY	DATE	FILE NAME:
NONE	WB	1/20/98	(BSH662)

DWG. SIZE: A

DWG. NO. BSH-66-2