



SHAFT DIA: .375

GROOVE DIA: .352±.002 .002 F.I.M.

GROOVE WIDTH: .040^{+.003}/_{-.000}

DISTANCE FROM OUTER GROOVE WALL TO
FACE OF RETAINED PART: $J_{min} = .030$ $J_{max} = .038$

MATERIAL: SAE 1060-1090

HARDNESS: 69.5-73 HR30N (51-55 HRC EQUIV)

1 | 7/7 | WB | ECN 17-286

REV. NO.	DATE	REV. BY	ECN NUMBER		ROTOR CLIP CO., INC. ®	
REVISION WARNING: IF PRINTED, IT IS THE USERS RESPONSIBILITY TO CHECK THAT THIS DOCUMENT REFLECTS THE LATEST REVISION LEVEL.					BSH-37 CUSTOMER DRAWING	
TOLERANCES UNLESS OTHERWISE SPECIFIED		3 PLACE DEC. ±.005 4 PLACE DEC. ±.0005	FRACT. ±1/64 ANGLES			
MATERIAL	HEAT TREAT	FINISH	QTY. REQ'D.	SCALE NONE	DRAWN BY TM	DATE 7/27/84
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