



SHAFT DIA.312

GROOVE DIA: $.290 \pm .002$.002 F.I.M.

GROOVE WIDTH: $.040^{+.003}_{-.000}$

DISTANCE FROM OUTER GROOVE WALL TO
FACE OF RETAINED PART: $J_{min} = .030$ $J_{max} = .038$

MATERIAL: SAE 1060-1090

HARDNESS: 69.5-73 HR30N (51-55 HRC EQUIV)

1	7/7	WB	ECN 17-286		ROTOR CLIP CO.,INC.						
REV. NO.	DATE	REV. BY	ECN NUMBER								
REVISION WARNING: IF PRINTED, IT IS THE USERS RESPONSIBILITY TO CHECK THAT THIS DOCUMENT REFLECTS THE LATEST REVISION LEVEL.					BSH-31 CUSTOMER DRAWING						
TOLERANCES UNLESS OTHERWISE SPECIFIED		3 PLACE DEC. $\pm .005$ 4 PLACE DEC. $\pm .0005$		FRACT. $\pm 1/64$ ANGLES							
MATERIAL		HEAT TREAT		FINISH		QTY. REQ'D.		SCALE NONE	DRAWN BY D.M.	DATE 10/9/85	FILE NAME:
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