


SHAFT DIA: .938

GROOVE DIA: $.882 \pm .003$.004 F.I.M.

GROOVE WIDTH: $.046^{+.003}_{-.000}$

MATERIAL: SAE 1060-1090

HARDNESS: 47-53 HRC

REV. NO.	DATE	REV. BY	ECN NUMBER		ROTOR CLIP CO., INC. 			
REVISION					SH-93			
WARNING: IF PRINTED, IT IS THE USERS RESPONSIBILITY TO CHECK THAT THIS DOCUMENT REFLECTS THE LATEST REVISION LEVEL.					CUSTOMER DRAWING			
TOLERANCES UNLESS OTHERWISE SPECIFIED		3 PLACE DEC. $\pm .005$ 4 PLACE DEC. $\pm .0005$		FRACT. $\pm 1/64$ ANGLES				
MATERIAL	HEAT TREAT	FINISH	QTY. REQ'D.		SCALE	DRAWN BY	DATE	FILE NAME:
					NONE	WB	8/26/93	
THE CONTENTS OF THIS DRAWING IS THE PROPERTY OF ROTOR CLIP CO. INC. AND SHALL BE RETURNED TO ROTOR CLIP CO. INC. UPON REQUEST. ANY UNAUTHORIZED DISCLOSURE OF ITS CONTENTS WITHOUT THE PERMISSION OF ROTOR CLIP CO. INC. IS PROHIBITED.					DWG. SIZE	DWG. NO.		
					A	SH-93-2		