



BORE DIA: 85.0
 GROOVE DIA: 88.5(+0.35/-0.00)
 GROOVE WIDTH: 3.15 MIN
 MAT'L: SAE 1060-1090
 HARDNESS: 435-530 HV (44-51 HRC EQUIV)

1 | 9/25 | MBZ | ECN 01-240

ALL DIMENSIONS ARE IN MILLIMETERS

REV. NO.	DATE	REV. BY	ECN NUMBER
REVISION			
WARNING: IF PRINTED, IT IS THE USERS RESPONSIBILITY TO CHECK THAT THIS DOCUMENT REFLECTS THE LATEST REVISION LEVEL.			
TOLERANCES UNLESS OTHERWISE SPECIFIED		3 PLACE DEC. $\pm .005$ 4 PLACE DEC. $\pm .0005$	FRACT. $\pm 1/64$ ANGLES
MATERIAL	HEAT TREAT	FINISH	QTY. REQ'D.

ROTOR CLIP CO., INC. 

CUSTOMER DRAWING
DHO-85

SCALE NONE	DRAWN BY MBZ	DATE 9/21/01	FILENAME:
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DWG. SIZE A	DWG. NO. DHO-85-2
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