



BORE DIA: $\phi 95.0$

GROOVE DIA: $\phi 98.5(+0.35/-0.00)$

GROOVE WIDTH: 3.15 MIN

MAT'L: SAE 1060-1090, 44-51 HRC

3	3/22	GF	ECN 16-120
2	10-14	SF	ECN 02-261
1	11-7	WB	ECN 01-280

ALL DIMENSIONS ARE IN mm

REV. NO.	DATE	REV. BY	ECN NUMBER		ROTOR CLIP CO., INC. 
REVISION				CUSTOMER RING DRAWING DHO-95	
WARNING: IF PRINTED, IT IS THE USERS RESPONSIBILITY TO CHECK THAT THIS DOCUMENT REFLECTS THE LATEST REVISION LEVEL.					SCALE NONE
TOLERANCES UNLESS OTHERWISE SPECIFIED		3 PLACE DEC. \pm		FRACT. \pm	
		4 PLACE DEC. \pm		ANGLES	DATE 10-14-02
MATERIAL	HEAT TREAT	FINISH	QTY. REQ'D.		FILENAME:
THE CONTENTS OF THIS DRAWING ARE THE PROPERTY OF ROTOR CLIP CO. INC. AND SHALL BE RETURNED TO ROTOR CLIP CO. INC. UPON REQUEST. ANY UNAUTHORIZED DISCLOSURE OF ITS CONTENTS WITHOUT THE PERMISSION OF ROTOR CLIP CO. INC. IS PROHIBITED.					DWG. SIZE A
					DWG. NO.