



BORE DIA: $\phi 54.0$
 GROOVE DIA: $\phi 57.0(+0.30/-0.00)$
 GROOVE WIDTH: 2.15 MIN
 MAT'L: SAE 1060-1090, 44-51 HRC

ALL DIMENSIONS ARE IN MILLIMETERS

REV. NO.	DATE	REV. BY	ECN NUMBER		ROTOR CLIP CO., INC. ®	
REVISION				CUSTOMER DRAWING DHO-54		
WARNING: IF PRINTED, IT IS THE USERS RESPONSIBILITY TO CHECK THAT THIS DOCUMENT REFLECTS THE LATEST REVISION LEVEL.						SCALE NONE DRAWN BY GWF DATE 8/8/01 FILENAME:
TOLERANCES UNLESS OTHERWISE SPECIFIED		3 PLACE DEC. $\pm .005$ 4 PLACE DEC. $\pm .0005$	FRACT. $\pm 1/64$ ANGLES		DWG. NO. DHO-54-2	
MATERIAL	HEAT TREAT	FINISH	QTY. REQ'D.	DWG. SIZE A		
THE CONTENTS OF THIS DRAWING ARE THE PROPERTY OF ROTOR CLIP CO. INC. AND SHALL BE RETURNED TO ROTOR CLIP CO. INC. UPON REQUEST. ANY UNAUTHORIZED DISCLOSURE OF ITS CONTENTS WITHOUT THE PERMISSION OF ROTOR CLIP CO. INC. IS PROHIBITED.						