



BORE DIA: $\phi 53.0$
 GROOVE DIA: $\phi 56.0(+0.30/-0.00)$
 GROOVE WIDTH: 2.15 MIN
 MAT'L: SAE 1060-1090, 44-51 HRC

1 | 8/8 | GF | ECN 01-205

ALL DIMENSIONS ARE IN MILLIMETERS

REV. NO.	DATE	REV. BY	ECN NUMBER	
			REVISION	
WARNING: IF PRINTED, IT IS THE USERS RESPONSIBILITY TO CHECK THAT THIS DOCUMENT REFLECTS THE LATEST REVISION LEVEL.				
TOLERANCES UNLESS OTHERWISE SPECIFIED		3 PLACE DEC. ± 0.005	4 PLACE DEC. ± 0.0005	FRACT. $\pm 1/64$ ANGLES
MATERIAL	HEAT TREAT	FINISH	QTY. REQ'D.	
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ROTOR CLIP CO., INC. 

CUSTOMER DRAWING
DHO-53

SCALE NONE	DRAWN BY GWF	DATE 8/8/01	FILENAME:
DWG. SIZE A	DWG. NO. DHO-53-2		