



BORE DIA: 51
 GROOVE DIA: $54.0^{+0.30}_{-0.00}$
 GROOVE WIDTH: 2.15 MIN
 MATERIAL: SAE 1060-1090
 HARDNESS: 44-51 HRC

ALL DIMENSIONS ARE IN mm

REV. NO.	DATE	REV. BY	ECN NUMBER		ROTOR CLIP CO., INC. ®						
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MATERIAL		HEAT TREAT		FINISH		QTY. REQ'D.		SCALE	DRAWN BY	DATE	FILE NAME:
								NONE	WB	2/18/99	(DH0512)
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								A		DH0-51-2	