


BORE DIA: 50.0
 GROOVE DIA: 53.0(+0.30/-0.00)
 GROOVE WIDTH: 2.15
 MAT'L: SAE 1060-1090, 44-51 HRC

ALL DIMENSIONS ARE IN MILLIMETERS

1 | 9/20 | GF | ECN 99-306

REV. NO.	DATE	REV. BY	ECN NUMBER	
REVISION				
WARNING: IF PRINTED, IT IS THE USERS RESPONSIBILITY TO CHECK THAT THIS DOCUMENT REFLECTS THE LATEST REVISION LEVEL.				
TOLERANCES UNLESS OTHERWISE SPECIFIED		3 PLACE DEC. ±.005	FRACT. ± 1/64	
		4 PLACE DEC. ±.0005	ANGLES	
MATERIAL	HEAT TREAT	FINISH	QTY. REQ'D.	
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CUSTOMER DRAWING DHO-50			
SCALE NONE	DRAWN BY GWF	DATE 9/20/99	FILENAME:
DWG. SIZE A	DWG. NO. DHO-50-2		