

BORE DIA: 40.0

GROOVE DIA: 42.5 (+0.25/-0.00)

GROOVE WIDTH: 1.85 MIN

MAT'L: SAE 1060-1090, 47-54 HRC

2 12/1 GF ECN 04-346

1 | 9/3 | GF | ECN 99-283

ALL DIMENSIONS ARE IN MILLIMETERS

## REV. **REV ECN NUMBER** DATE ROTOR CLIP CO., INC. **REVISION** WARNING: IF PRINTED, IT IS THE USERS RESPONSIBILITY TO CHECK THAT THIS DOCUMENT REFLECTS THE LATEST REVISION LEVEL. **CUSTOMER DRAWING** 3 PLACE DEC. ±.005 4 PLACE DEC. ±.0005 **TOLERANCES UNLESS** FRACT. ± 1/64 **DHO-40** ANGLES OTHERWISE SPECIFIED MATERIAL **HEAT TREAT FINISH** QTY. REQ'D. DRAWN BY DATE FILENAME: **SCALE** 9/2/99 **GWF NONE** THE CONTENTS OF THIS DRAWING ARE THE PROPERTY OF ROTOR CLIP CO. INC. AND SHALL BE RETURNED TO ROTOR CLIP CO. INC. UPON REQUEST. ANY UNAUTHORIZED DISCLOSURE OF ITS CONTENTS WITHOUT THE PERMISSION OF DWG. NO. DWG. SIZE DHO-40-2 ROTOR CLIP CO. INC. IS PROHIBITED.