


BORE DIAMETER: 278; GROOVE DIAMETER: 286 $\frac{+0.81}{-0.00}$
 BORE DIAMETER: 280; GROOVE DIAMETER: 288 $\frac{+0.81}{-0.00}$
 BORE DIAMETER: 282; GROOVE DIAMETER: 290 $\frac{+0.81}{-0.00}$

GROOVE WIDTH: 5.15 MIN.
 MATERIAL: DIN 17 222/ DIN EN10132-4
 Ck 75/ C75S
 HARDNESS: 390-470 HV (40-47 HRC EQUIV.)

ALL DIMENSIONS ARE IN MILLIMETERS

REV. NO.	DATE	REV. BY	ECN NUMBER		ROTOR CLIP CO., INC. 			
REVISION WARNING: IF PRINTED, IT IS THE USERS RESPONSIBILITY TO CHECK THAT THIS DOCUMENT REFLECTS THE LATEST REVISION LEVEL.				CUSTOMER DRAWING DHO-280				
ALL DIMENSIONS IN MILLIMETERS								SCALE
MATERIAL	HEAT TREAT	FINISH	QTY. REQ'D.	NONE	RDS	1/7/11		
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