



BORE DIA: 25.0

GROOVE DIA:  $26.2 \begin{smallmatrix} +0.21 \\ -0.00 \end{smallmatrix}$

GROOVE WIDTH: 1.30 MIN

MATERIAL: HIGH CARBON SPRING STEEL

HARDNESS: 470-580 HV (47-54 HRC)

ALL DIMENSIONS ARE IN mm

REV. NO.	DATE	REV. BY	CHK'D BY	DESCRIPTION	<b>ROTOR CLIP CO., INC.</b>
<b>REVISION</b>				<b>CUSTOMER RING DRAWING</b> <b>DHO-25</b> (DH0252.DRW)	
TOLERANCE UNLESS OTHERWISE SPECIFIED		3 PLACE DEC. 4 PLACE DEC.	FRACT. ANGLES		
MATERIAL	HEAT TREAT	FINISH			
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DRAWN BY: <b>SJF</b>		DATE: <b>083194</b>	CHK'D./APPROVED BY:		DWG. NO. <b>DHO-25-2</b>