



BORE DIA = 20.0  
 GROOVE DIA = 21.0 <sup>+0.13</sup>/<sub>-0.00</sub>  
 GROOVE WIDTH = 1.10 MIN  
 Ⓞ MATERIAL = DIN 17 222/DIN EN 10132-4  
                   Ck 75/C75S  
 HARDNESS = 470-580 HV (47-54 HRC EQUIV)  
 ALT. MATERIAL = DIN 1.4122 (X39CrMo17)  
 HARDNESS = HRC 47-54  
 DIN STANDARD 472-20

2 | 6/16 | | ECN 2015-261  
 1 | 7/2 | WB | ECN 1993-160

REV. NO.	DATE	REV. BY	ECN NUMBER	
<b>REVISION</b>				
WARNING: IF PRINTED, IT IS THE USERS RESPONSIBILITY TO CHECK THAT THIS DOCUMENT REFLECTS THE LATEST REVISION LEVEL.				
ALL DIMENSIONS ARE IN mm				
MATERIAL	HEAT TREAT	FINISH	QTY. REQ'D.	
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DHO-20 CUSTOMER DRAWING			
SCALE	DRAWN BY	DATE	
NONE	WB	6/1/92	
DWG. SIZE	DWG. NO.		
A	DHO-20-2		