



HOUSING DIA: 27

GROOVE DIA: 28.4<sup>+0.21</sup><sub>-0.00</sub>

GROOVE WIDTH: 1.30 MIN

SPECIFICATION: DIN 472-27

MATERIAL: DIN 17 222/DIN EN 10132-4

Ck 75/C75S

HARDNESS: HRC 47-54

ALTERNATE MATERIAL: DIN 1.4122 (X39CrMo17)

HARDNESS: HRC 47-54

ALTERNATE MATERIAL: PH 15-7 Mo (STAINLESS STEEL)

HARDNESS: HRC 44-51

|  |            |         |              |
|--|------------|---------|--------------|
| 1  | 11/30      |         | ECN 2015-510 |
| REV. NO.   | DATE       | REV. BY | ECN NUMBER   |
| REVISION   |            |         |              |
| WARNING: IF PRINTED, IT IS THE USERS RESPONSIBILITY TO CHECK THAT THIS DOCUMENT REFLECTS THE LATEST REVISION LEVEL.  |            |         |              |
| ALL DIMENSIONS ARE IN MILLIMETERS  |            |         |              |
| MATERIAL   | HEAT TREAT | FINISH  | QTY. REQ'D.  |
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| DWG. SIZE<br>A              | DWG. NO.        | DHO-27-2        |           |