



BORE DIA= 19.0

GROOVE DIA= 20.0 $\begin{smallmatrix} +0.13 \\ -0.00 \end{smallmatrix}$

GROOVE WIDTH= 1.10 MIN

① MATERIAL= C75S

HARDNESS= 470 - 580 HV (47-54 HRC EQUIV.)
DIN 472 19x1.0

1	6/25	RG	ECN 2014-302	
REV. NO.	DATE	REV. BY	ECN NUMBER	
REVISION				
WARNING: IF PRINTED, IT IS THE USERS RESPONSIBILITY TO CHECK THAT THIS DOCUMENT REFLECTS THE LATEST REVISION LEVEL.				
ALL DIMENSIONS ARE IN mm				
MATERIAL	HEAT TREAT	FINISH	QTY. REQ'D.	
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DHO-19 CUSTOMER DRAWING			
SCALE NONE	DRAWN BY WB	DATE 072093	FILE NAME:
DWG. SIZE A	DWG. NO.	DHO-19-2	