

BORE DIA= 18.0

GROOVE DIA= 19.0 +0.13

GROOVE WIDTH= 1.10 MIN

MATERIAL= HIGH CARBON SPRING STEEL

HARDNESS= 470-580 HV (47-54 HRC EQUIV)

ALL DIMENSIONS ARE IN mm

REV. DATE REV. NO.	E	ROTOR CLIP CO. INC. (1				6		
REVISION				THE TOTAL CELIP CO. IIAC.				9
				DHO-18				
MATERIAL	HEAT TREAT	FINISH	QTY. REQ'D.	CUSTOMER DRAWING				
THE CONTENTS OF THIS DRAWING IS THE PROPERTY OF ROTOR CLIP CO.INC. AND SHALL BE RETURNED TO ROTOR CLIP CO.INC. UPON REQUEST. ANY UNAUTHORIZED DISCLOSURE OF ITS CONTENTS WITHOUT THE PERMISSION OF ROTOR CLIP CO.INC. IS PROHIBITED.				SCALE NONE	drawn by DGM	7/26/93	FILE NAME:	
				DWG. SIZE	DWG. NO.	DH0-	-18-2	