



SHAFT DIA : 2.5 - 3.0  
 GROOVE DIA : 1.9  $\begin{matrix} +0.00 \\ -0.06 \end{matrix}$   
 GROOVE WIDTH: 0.54  $\begin{matrix} +0.05 \\ -0.00 \end{matrix}$   
 MATERIAL : DIN 17 222/ DIN EN 10132-4  
                   Ck 75/C75S  
 HARDNESS : 83.5-87.5 HRI5N (46-54 HRC EQUIV)  
 DIN SPECIFICATION: 6799-1.9

ALL DIMENSIONS ARE IN mm

REV. NO.	DATE	REV. BY	ECN NUMBER		ROTOR CLIP CO., INC. ®		
REVISION					DE-1.9 CUSTOMER DRAWING		
WARNING: IF PRINTED, IT IS THE USERS RESPONSIBILITY TO CHECK THAT THIS DOCUMENT REFLECTS THE LATEST REVISION LEVEL.							
TOLERANCES UNLESS OTHERWISE SPECIFIED		3 PLACE DEC. ±.005	4 PLACE DEC. ±.0005	FRACT. ANGLES	±1/64		
MATERIAL	HEAT TREAT	FINISH	QTY. REQ'D.		SCALE	DRAWN BY	DATE
					NONE	MBZ	10/10/90
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					A	DE-1.9-2	