

SHAFT DIA RANGE: 20.0 THRU 31.0


GROOVE DIA: $19.0^{+0.00}_{-0.13}$

GROOVE WIDTH: $1.80^{+0.08}_{-0.00}$

MATERIAL: HIGH CARBON SPRING STEEL

HARDNESS: 460-580 HV (46-54 HRC EQUIV)

ALL DIMENSIONS ARE IN mm

REV. NO.	DATE	REV. BY	ECN NUMBER		ROTOR CLIP CO., INC. 		
REVISION				DE-19 CUSTOMER DRAWING			
MATERIAL	HEAT TREAT	FINISH	QTY. REQ'D.				
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				DWG. SIZE A	DWG. NO. DE-19-2		