



SHAFT DIA RANGE: 6.0 - 8.0

GROOVE DIA: $5.0^{+0.000}_{-0.075}$

GROOVE WIDTH: $0.74^{+0.05}_{-0.00}$

MATERIAL: SAE 1060-1090

HARDNESS: 460-580 HV (46-54 HRC EQUIV)

ALL DIMENSIONS ARE IN mm

REV. NO.	DATE	REV. BY	ECN NUMBER		ROTOR CLIP CO., INC.			
REVISION								
WARNING: IF PRINTED, IT IS THE USERS RESPONSIBILITY TO CHECK THAT THIS DOCUMENT REFLECTS THE LATEST REVISION LEVEL.					DE-5 CUSTOMER DRAWING			
MATERIAL	HEAT TREAT	FINISH	QTY. REQ'D.					
THE CONTENTS OF THIS DRAWING IS THE PROPERTY OF ROTOR CLIP CO., INC. AND SHALL BE RETURNED TO ROTOR CLIP CO., INC. UPON REQUEST. ANY UNAUTHORIZED DISCLOSURE OF ITS CONTENTS WITHOUT THE PERMISSION OF ROTOR CLIP CO., INC. IS PROHIBITED.					SCALE NONE	DRAWN BY WB	DATE 6/19/91	FILE NAME: (DE52)
					DWG. NO. A	DE-5-2		