



SHAFT DIA: $\phi 27.0$
 GROOVE DIA: $\phi 25.5(+0.00/-0.21)$
 GROOVE WIDTH: 2.15 MIN
 MAT'L: SAE 1060-1090, 47-54 HRC

ALL DIMENSIONS ARE IN MILLIMETERS

REV. NO.	DATE	REV. BY	ECN NUMBER		ROTOR CLIP CO., INC. ®				
REVISION				CUSTOMER DRAWING DSR-27					
WARNING: IF PRINTED, IT IS THE USERS RESPONSIBILITY TO CHECK THAT THIS DOCUMENT REFLECTS THE LATEST REVISION LEVEL.								SCALE NONE	
TOLERANCES UNLESS OTHERWISE SPECIFIED		3 PLACE DEC. $\pm .005$	4 PLACE DEC. $\pm .0005$	FRACT. $\pm 1/64$	ANGLES	DRAWN BY GWF			
MATERIAL	HEAT TREAT	FINISH	QTY. REQ'D.		DWG. SIZE A		DWG. NO. DSR-27-2		
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