


SHAFT DIA: 19  
 GROOVE DIA: 18.0(+0.00/-0.11)  
 GROOVE WIDTH: 1.60 MIN  
 MAT'L: SAE 1060-1090  
 HARDNESS: 47-54 HRC

REV. NO.	DATE	REV. BY	ECN NUMBER		<b>ROTOR CLIP CO., INC.</b> 
REVISION				CUSTOMER RING DRAWING DSR-19	
WARNING: IF PRINTED, IT IS THE USERS RESPONSIBILITY TO CHECK THAT THIS DOCUMENT REFLECTS THE LATEST REVISION LEVEL.					SCALE NONE
TOLERANCES UNLESS OTHERWISE SPECIFIED		3 PLACE DEC. 4 PLACE DEC.	FRACT. ANGLES		
MATERIAL	HEAT TREAT	FINISH	QTY. REQ'D.		DATE 12/16/05
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