



SHAFT DIA : 15

GROOVE DIA: $14.2^{+0.00}_{-0.11}$

GROOVE WIDTH: 1.60 MIN

MATERIAL: HIGH CARBON SPRING STEEL

HARDNESS: 470-580 HV (47-54 HRC EQUIV)

3 1/28 WB
2 7/29 WB
1 9/2 WB

ECN 14-050
ECN 04-219
ECN 98-279

ALL DIMENSIONS ARE IN mm

REV. NO.	DATE	REV. BY	ECN NUMBER		ROTOR CLIP CO., INC. ®			
REVISION				DSR-15 CUSTOMER DRAWING				
WARNING: IF PRINTED, IT IS THE USERS RESPONSIBILITY TO CHECK THAT THIS DOCUMENT REFLECTS THE LATEST REVISION LEVEL.								SCALE: NONE DRAWN BY: DGM DATE: 8/5/93 FILE NAME: (DSR152)
TOLERANCES UNLESS OTHERWISE SPECIFIED		3 PLACE DEC. ±.005	4 PLACE DEC. ±.0005	FRACT. ANGLES ±1/64	DWG. NO. DSR-15-2			
MATERIAL	HEAT TREAT	FINISH	QTY. REQ'D.					
					DWG. SIZE: A			