



SHAFT DIA = 22.0

GROOVE DIA =  $21.0^{+0}_{-0.15}$

GROOVE WIDTH = 1.5

HARDNESS: 470-580 HV (47-54 HRC EQUIV)

REV. NO.	DATE	REV. BY	ECN NUMBER		<b>ROTOR CLIP CO., INC. ®</b>			
REVISION				<b>CUSTOMER DRAWING DSI-22</b>				
TOLERANCES UNLESS OTHERWISE SPECIFIED			3 PLACE DEC. ±.005				FRACT. ±1/64	
			4 PLACE DEC. ±.0005	ANGLES				
MATERIAL		HEAT TREAT	FINISH	QTY. REQ'D.				
THE CONTENTS OF THIS DRAWING IS THE PROPERTY OF ROTOR CLIP CO. INC. AND SHALL BE RETURNED TO ROTOR CLIP CO. INC. UPON REQUEST. ANY UNAUTHORIZED DISCLOSURE OF ITS CONTENTS WITHOUT THE PERMISSION OF ROTOR CLIP CO. INC. IS PROHIBITED.					SCALE NONE	DRAWN BY GWF	DATE 021398	FILE NAME: DSI222
					DWG. SIZE A	DWG. NO.	DSI-22-2	